



PRODUCT-INFORMATION

WOCA Natural Oil 2001 for industrial application

Product description:	WOCA Natural Oil 2001 is an environmentally friendly product, free from solvent and based on purely vegetable oil components. The product has a high solid matter content and exceptionally impregnation properties and produces a strong and resistant surface. The oil impregnates the wood structure and protects the surface from inside.
Areas of application:	Surface treatment of stained, untreated furniture, and panels etc. in soft- and hardwood. Suitable for living- and dining room furniture as well as bedroom furniture. Kitchen doors etc.
Characteristics:	Produces a hard-wearing surface. Treatment ensures a direct contact with the wood surface and easy to maintain. The Natural Oil 2001 enhances the natural structure of the wood. The Oil makes a deep impregnation of the wood.

Technical Data:

Consumption	approx. 30gr. pr. m2
pH-value	-
Specific gravity(gr/cm3)	0,88 gr./cm3
Viscosity	-
Solid matter content	100%
Flash point	200 degrees Celsius
Durability	min. 3 year unopened
Colour	yellowish
Brilliance	silk matt
Storage	frost-proof
Application	industrial application
Danger label	no classification - non solvent based
Safety	observe Safety Data Sheet and work accordingly
Supply	20 ltr., 100 ltr., and 1000 ltr. pallet container

Application:

Pre-treatment:	wood surface must be dry and free from sanding dust or pre-stained.
Application:	apply on line, with hand spraying guns, or on roller coater. Quantity: approx. 30 gr. per m2. The Natural Oil 2001 is suitable for applying wet on wet after pre-staining with WOCA Monostain. Stacked right after application and dry for 3 hours. Eventually applied over 2 roller coaters. Applied by hand spraying gun same quantity as above. Does not necessarily need after polishing. If it is chosen, please remember to polish before the oil has not hardened up.

Viscosity correction: -



TECHNICAL DATA

Cleaning of equipment: with WOCA Oil Cleaner or WOCA Solvent

Drying: stacked right after application and dry for 3 hours or through drying tunnel with hot air max. 55 degrees Celsius. Work pieces may be stacked after application.

Warning: Risk of self-ignition in connection with oil wetted cloths and paper, which should be disposed of immediately after use.

Date: May 2013